



# *MR. Dental Supplies Limited*

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## INSTRUCTIONS FOR MEADWAY HEATCURE TOOTH POWDER

**USES:** Making Acrylic Teeth for dentures.

### **MIXING:**

Pour the correct amount of liquid into a mixing vessel, pour in the powder until all the liquid is absorbed. Tap vigorously on the bench and add more powder until all the liquid is taken up. Thoroughly spatulate for one minute and cover.

### **PROPORTIONS:**

1 Part Liquid to 2.5 parts Powder by weight.

### **DOUGHING TIME:**

AT 68 DEG F or 20 DEG C approximately 25 minutes.

### **WORKING TIME:**

AT 68 DEG F or 20 DEG C approximately 25 minutes.

### **PACKING AND PRESSING:**

When the material comes cleanly away from the side of the mixing pot it is ready for use and should then be packed into teeth moulds. Add Nylon sheets cut to mould size and close teeth moulds with corresponding moulds.

### **CURING TIME:**

Cure using Hydraulic press as per Press manual and repeat manufacturing steps as per **TEETH MANUFACTURING MANUAL**.

### **FINISHING:**

The teeth are machine or hand finished as desired.

## USE WITH MEADWAY TOOTH MONOMER

**USES: MANUFACTURE OF FALSE ACRYLIC TEETH**

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