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DIRECTION FOR USE OF MEADWAY SCCLERAL POWDER

MIXING

Dispense a small amount of liquid into a mixing vessel, then sprinkle powder onto the liquid over a period of 30-40 seconds. The liquid will absorb as much powder as it needs. Tap gently 2-3 times on the side of the vessel, remove any excess powder by inverting the vessel, then spatulate for 45-60 seconds and cover.

PROPORTIONS

Approximately 1 part liquid to 2.34 parts powder by weight.

DOUGHING TIME

Approximately 10 minutes at 20 degrees centigrade.

WORKING TIME

Approximately 50 minutes at 20 degrees centigrade.

When the material comes away cleanly from the side fo the pot it is ready for use.

This material powder can be cured by immersing the clamped flasks in cold water, bring the water to the boil slowly (not quicker than 5 minutes) and then simmer for a further 20 minutes. Dry heat curing can be used but care should be taken not to heat the material too much as this is likely to cause porosity.

NB: It is recommended that you experiment with the temperature of your oven to achieve best results and suggest starting at 120C for one hour.

USE WITH MEADWAY SCCLERAL / UNIVERSAL HEATCURE LIQUID

USES: CLASS 1, ARTIFICIAL PROSTHETIC EYES, SPECIAL EFFECTS IN FILM INDUSTRY & MANIKINS



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Manufacturers of Meadway, Medi-Lux and V-Lux Dental Materials & Products
Also Manufacturers of Tooth Making Equipment
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