



MR. Dental Supplies Limited

4 MANOR WAY, OLD WOKING, SURREY, GU22 9JX, UK

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DIRECTIONS FOR USE OF MEADWAY SUPERCLEAR DENTURE BASE

PREPERATION OF WAX, INVESTING AND BOILING OUT:

Prepare, invest and boil out as for normal acrylic resins.

PLASTER SEPERATING:

APPLY Meadway Plaster Coating Solution evenly, while the flask is still warm. All Crossed-Linked Anterior Teeth should be drilled or dovetailed.

MIXING:

Pour correct amount of Meadway Universal Heatcure Liquid Clear into a mixing vessel, pour in the powder until all is absorbed. Tap vigorously on the bench and add more powder until all the liquid is taken up. Spatulate thoroughly for one minute and cover.

PROPORTIONS:

24gm Powder to 10ml Liquid.

DOUGHING TIME:

At 23 DEG C approximately 15 minutes.

WORKING TIME:

At 23 DEG C approximately 15 minutes.

PACKING & PRESSING:

When the material comes cleanly away from the side of the mixing pot, it is ready for use and should be packed into a cold flask. Polythene sheets should be used if a trial closure is preferred, although as the flow of Meadway Superclear is extremely good, this should not be necessary. Clamp-up in the usual manner.

CURING TIMES:

THIS PRODUCT MUST BE CURED SLOWLY

Immerse the flask in cold water and bring to the boil in no less than 45 minutes. Boil for 15 minutes. Remove from heat and allow to cool for approximately half-hour, then remove the flask from the water.

Issue No:

Date:

Signed By:

Approved By:



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This product may be reverse-cured or cured overnight.

Liquid Used: Meadway Universal Heatcure Liquid Clear

USE WITH MEADWAY HEATCURE UNIVERSAL LIQUID

Manufactured by:
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☐Manufacturers of Meadway, Medi-Lux and V-Lux dental materials & products.
Also manufacturers of tooth-making equipment.
Registered in England No. 3299060